

**3D object field**

**infrared (IR) and hot air dryer  
with cooling module  
for 3D objects**



*unloading area*

### **Description**

The dryer has been designed and built to dry traditional screen printing inks.

It is available in **two versions**:

- *infrared only;*
- *infrared and hot air.*

The addition of the hot air system is recommended in case of drying of water-based varnishes. Depending on the model chosen, the dryer is suitable for medium and large productions.

### Main technical data

Dryable items:	3D objects
Dryable inks:	traditional screen printing inks
Electrical supply <sup>1</sup> :	400 V 3-phase + neutral, 50 Hz

[1] Any other three-phase electrical supply available on request.

### Conveyor belt technical data

Conveyor belt width:	depending on the customer request
Conveyor belt length:	depending on the customer request
Conveyor belt height:	800÷850 mm
Max item height:	depending on the customer request

### IR lamps technical data

Lamps typology:	infrared, medium waves
Lamps power:	1600 W/each
IR temperature:	room temperature÷200°C
IR and hot air temperature:	room temperature÷170°C

To improve the quality of the product, the Mismatic Company can effect modifications in the manufacturing without any obligation to notify the same to the Customer.



loading area

### ***Standard features***

- ❖ **Equipped with Kevlar<sup>®</sup> reinforced fibreglass conveyor belt resistant to high temperature** (max temperature 250°C)
- ❖ **In case the items to be dried exert a pressure higher than 3 kg/m<sup>2</sup>, the conveyor belt can be made of zinc-coated sticks**
- ❖ **Conveyor belt speed:** adjustable by control panel
- ❖ **Conveyor belt working modes:** continuous or step-by-step
- ❖ **Time to pass through the dryer:** adjustable by control panel
- ❖ **Drying temperature:** adjustable by control panel
- ❖ **In the infrared and hot air version, the dryer is equipped with manual dampers for regulating the incoming air flow**
- ❖ **Doors at the loading/unloading area:** automatic
- ❖ **The dryer is insulated by high density rock wool**
- ❖ **Control panel on board**



*example of a dryer with a conveyor belt  
made of zinc-coated sticks*